

List of Suggested Shrinkages:

Material	Detail	Range	
		From	To
ABS	Acrylonitrile Butadiene Styrene	0,5%	0,8%
ABS / PC	Acrylonitrile Butadiene Styrene + PC Alloy	0,5%	0,7%
Acetal	Acetal Homopolymer	1,5%	2,2%
Acrylic	Acrylic	0,4%	0,8%
ASA	Acrylonitrile Styrene Acrylate	0,4%	0,7%
HDPE	Polyethylene, High Density	1,5%	2,5%
HIPS	Polystyrene, High Impact	0,3%	0,7%
LDPE	Low density Polyethylene	1,5%	2,5%
LLDPE	Linear low density Polyethylene	1,5%	2,5%
PBT	Polybutylene Terephthalate	1,8%	2,0%
PC	Polycarbonate	0,5%	0,8%
PE	Polyethylene	1,5%	3,0%
PET	Polyethylene Terephthalate	0,2%	0,9%
POM	Polyamide	1,0%	2,2%
POM 6	Polyamide (6)	1,1%	1,7%
POM 12	Polyamide (12)	0,9%	1,2%
PP	Polypropylene	1,0%	2,5%
PS	Polystyrene	0,3%	0,7%
PSU	Polysulfone	0,7%	0,8%
PUR	Polyurethane	0,8%	1,4%
PVC	Polyvinyl Chloride	0,2%	1,2%
SAN	Styrene Acrylonitrile	0,6%	1,0%
TPE	Thermoplastic Elastomer	0,8%	1,9%